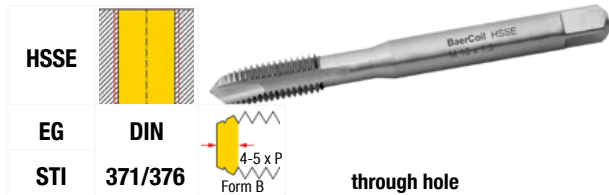




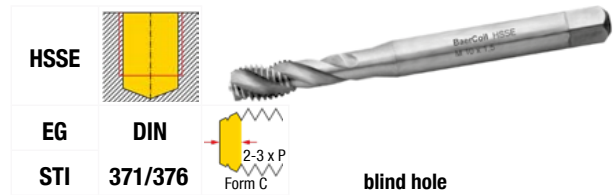
BaerCoil[®]

Taps

BaerCoil® Machine taps - PRO for Wire Thread Inserts



through hole



blind hole

M	D1	D2	L1	L2	□		No.	€
M 2,5 x 0,45	3,09	3,5	56	11,0	2,7	2,6	B3505P	61,64
M 3 x 0,5	3,65	4,5	63	10,0	3,4	3,2	B3506P	29,40
M 4 x 0,7	4,91	6,0	70	13,0	4,9	4,2	B3507P	29,80
M 5 x 0,8	6,04	6,0	80	13,0	4,9	5,3	B3508P	39,59
M 6 x 1,0	7,30	8,0	90	17,0	6,2	6,3	B3509P	31,40
M 8 x 1,25	9,62	10,0	100	18,0	8,0	8,3	B3511P	44,25
M 10 x 1,5	11,95	9,0	110	22,0	7,0	10,4	B3515P	56,70
M 12 x 1,75	14,27	11,0	110	26,0	9,0	12,4	B3520P	76,55
M 16 x 2,0	18,60	14,0	125	27,0	11,0	16,5	B3527P	147,00
M 20 x 2,5	23,25	18,0	160	34,0	14,5	20,5	B3533P	225,75

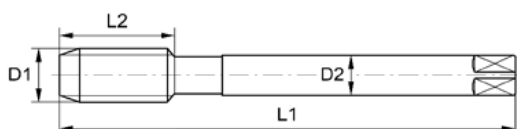
M	D1	D2	L1	L2	□		No.	€
M 2,5 x 0,45	3,09	3,5	56	6,0	2,7	2,6	B3703P	65,05
M 3 x 0,5	3,65	4,5	63	6,0	3,4	3,2	B3705P	25,25
M 4 x 0,7	4,91	6,0	70	8,0	4,9	4,2	B3707P	24,75
M 5 x 0,8	6,04	6,0	80	8,0	4,9	5,3	B3708P	39,48
M 6 x 1,0	7,30	8,0	90	10,0	6,2	6,3	B3709P	24,90
M 8 x 1,25	9,62	10,0	100	16,0	8,0	8,3	B3711P	30,60
M 10 x 1,5	11,95	9,0	110	15,0	7,0	10,4	B3715P	41,10
M 12 x 1,75	14,27	11,0	110	20,0	9,0	12,4	B3720P	44,05
M 16 x 2,0	18,60	14,0	125	22,0	11,0	16,5	B3733P	152,36
M 20 x 2,5	23,25	18,0	160	30,0	14,5	20,5	B3738P	227,56

UNC	D1	D2	L1	L2	□		No.	€
UNC 4 x 40	3,67	4,5	63	13,0	3,4	3,0	B3901P	82,53
UNC 6 x 32	4,54	6,0	70	14,0	4,9	3,7	B3902P	77,28
UNC 10 x 24	6,20	7,0	80	17,0	5,5	5,1	B3903P	82,53
UNC 1/4 x 20	8,00	8,0	90	20,0	6,2	6,7	B3904P	78,86
UNC 5/16 x 18	9,77	10,0	100	22,0	8,0	8,3	B3905P	94,61
UNC 3/8 x 16	11,59	12,0	110	21,0	9,0	9,9	B3906P	108,15
UNC 7/16 x 14	13,47	11,0	110	26,0	9,0	11,6	B3907P	135,14
UNC 1/2 x 13	15,24	12,0	110	27,0	9,0	13,0	B3908P	142,70
UNC 9/16 x 12	17,03	14,0	125	26,0	11,0	14,8	B3909P	210,21
UNC 5/8 x 11	18,87	14,0	125	30,0	11,0	16,5	B3910P	189,21
UNC 3/4 x 10	22,35	18,0	140	32,0	14,5	19,75	B3911P	250,74

UNC	D1	D2	L1	L2	□		No.	€
UNC 4 x 40	3,67	4,5	63	7,0	3,4	3,0	B3921P	84,11
UNC 6 x 32	4,54	6,0	70	8,0	4,9	3,7	B3922P	81,06
UNC 8 x 32	5,20	6,0	80	8,0	4,9	4,4	B3923P	82,53
UNC 10 x 24	6,20	7,0	80	10,0	5,5	5,1	B3924P	85,58
UNC 1/4 x 20	8,00	8,0	90	14,0	6,2	6,7	B3925P	94,61
UNC 5/16 x 18	9,77	10,0	100	16,0	8,0	8,3	B3926P	99,12
UNC 3/8 x 16	11,59	12,0	110	16,0	9,0	9,9	B3927P	111,09
UNC 7/16 x 14	13,47	11,0	110	20,0	9,0	11,6	B3928P	153,20
UNC 1/2 x 13	15,24	12,0	110	22,0	9,0	13,0	B3929P	156,14
UNC 9/16 x 12	17,03	14,0	125	22,0	11,0	14,8	B3930P	214,73
UNC 5/8 x 11	18,87	14,0	125	25,0	11,0	16,5	B3931P	207,17
UNC 3/4 x 10	22,35	18,0	140	27,0	14,5	19,75	B3932P	258,30

UNF	D1	D2	L1	L2	□		No.	€
UNF 4 x 48	3,53	4,0	56	12,0	3,0	3,0	B3950P	85,58
UNF 6 x 40	4,33	6,0	70	14,0	4,9	3,7	B3951P	84,11
UNF 8 x 36	5,08	6,0	70	13,0	4,9	4,4	B3952P	84,11
UNF 10 x 32	5,86	6,0	80	13,0	4,9	5,1	B3953P	90,09
UNF 1/4 x 28	7,53	8,0	90	17,0	6,2	6,6	B3954P	94,61
UNF 5/16 x 24	9,31	10,0	100	18,0	8,0	8,2	B3955P	99,12
UNF 3/8 x 24	10,90	12,0	110	18,0	9,0	9,8	B3956P	106,58
UNF 7/16 x 20	12,76		100	22,0		11,5	B3957P	145,64
UNF 1/2 x 20	14,35		100	22,0		13,0	B3958P	135,14
UNF 9/16 x 18	16,12		100	22,0		14,8	B3959P	223,76
UNF 5/8 x 18	17,71		110	25,0		16,3	B3960P	201,18
UNF 3/4 x 16	21,11		125	25,0		19,5	B3961P	265,76

UNF	D1	D2	L1	L2	□		No.	€
UNF 4 x 48	3,53	4,0	56	7,0	3,0	3,0	B3970P	100,59
UNF 6 x 40	4,33	6,0	70	8,0	4,9	3,7	B3971P	99,12
UNF 8 x 36	5,08	6,0	70	8,0	4,9	4,4	B3972P	99,12
UNF 10 x 32	5,86	6,0	80	8,0	4,9	5,1	B3973P	108,15
UNF 1/4 x 28	7,53	8,0	90	10,0	6,2	6,6	B3974P	118,65
UNF 5/16 x 24	9,31	10,0	100	10,0	8,0	8,2	B3975P	132,09
UNF 3/8 x 24	10,90	12,0	110	11,0	9,0	9,8	B3976P	135,14
UNF 7/16 x 20	12,76		100	13,0		11,5	B3977P	169,68
UNF 1/2 x 20	14,35		100	15,0		13,0	B3978P	165,17
UNF 9/16 x 18	16,12		100	15,0		14,8	B3979P	267,23
UNF 5/8 x 18	17,71		110	17,0		16,3	B3980P	244,76



PRO - professional:

- Case hardening steels,
- heat treatable steels up to 1000 N/mm², structural steels, carbon
- tool steels, cast steel up to 1000 N/mm²,
- wrought alloy of aluminium,
- soft brass (Ms63 long chipping),
- red brass, copper



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